



The Siebold Company, Inc.

DGM

DGM 1240 1:2:2 12-Web 50,000 IPH Jaw Folder

The DGM 1240 is the perfect high-speed, high volume jaw folder as an add-on or replacement folder for your 1-around or 2-around press, with time saving features including push-button changeover and on-the-run lap adjustment.

FEATURES

- Cutoffs: 21, 21 ½, 22, 22 ¾" (533mm, 546mm, 560mm, 578mm)
- Double row cam followers with adjustable timing
- 1/4 Fold is pecking style with 4 tape transport
- All 1/4 fold gears oil lubricated
- 1/4 Fold on run chopper phasing
- Push button folder clutch
- Delivery fold first
- 3-Set Nip section: 2 cutoff size; 1 half size
- Push button air clutch



DGM 1240 12-Web Jaw Folder

OPTIONS

- Upper former & Third former
- Side former
- Cross Perf with on run phasing
- 72 degree steep angle former
- Stitcher built into nip area
- Anvil slitter on former board
- Collect Cylinder with ten standard newspaper-type collect pins
- 1/4 Folder 4-tape transport to headstop with full-control brushes
- Skip slitter
- Variable gain RTF

SPECIFICATIONS

- Maximum speed: 50,000 IPH in straight mode
- Web widths: 36" maximum; 20" minimum
- On the run lap adjustment +/- .75"
- 56 Degree former with pneumatic trolleys and fixed gain belt driven RTF
- On-the-run lap adjustment
- Cutting cylinder is 1-around
- On-the-run 1/2 fold bucket phasing
- Jaw cylinder is steel and anodized aluminum 2-around cylinder
- Integral torsion bars and double row cam followers with adjustable cam timing
- On-the-run chopper phasing